



20189

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		89011A 8	MANIFOLD ASSEMBLY	2		
2	16	49545	STUD, MANIFOLD (1-3/4")	6	(Not used with 7 Degree Exhaust E	
2	16	52988	STUD, MANIFOLD (3-3/4")	2	(Not used with 7 Degree Exhaust E	
3	22	33198A 1	PLUG, EXHAUST MANIFOLD	AR		
4	22	73379	PLUG, (.250-18), PIPE - EXHAUS	4		
5	27	46820	GASKET, EXHAUST MANIFOLD T	2		4
6	10	37612	SCREW, (.375-16 x 1.250), EXHAL	8		
6	10	48424	SCREW, (.375-16 x 1.620), EXHAL	8		
7	22	87238	FITTING, EXHAUST MANIFOLD	2		
8	22	36305	ELBOW, EXHAUST MANIFOLD	2		
9	27	87105	GASKET, ELBOW (USE WITH RIS	2		
10	27	41813	GASKET, EXHAUST ELBOW (STA	2		4
11	27	41811	GASKET (CLOSED COOLING)	2		4
12		98504A 3	EXHAUST ELBOW ASSEMBLY (1"	2		
12		44354A 3	EXHAUST ELBOW ASSEMBLY (7"	2		
13	22	36382	FITTING, (.250-18 Brass), PIPE -	2		
14	32	58616A 2	TUBE, WATER SEPARATION (E	1		
15	22	92499	FITTING, EXHAUST ELBOW (45 C	2		
16	13	35048	LOCKWASHER, (.375), MANIFOLD	8	(Not used with 7 Degree Exhaust E	
17	11	49838	NUT, MANIFOLD STUD	8	(Not used with 7 Degree Exhaust E	
18	10	43749	SCREW, (.375-16 x 5.750), MANIF	6	(Used with 7 Degree Exhaust Elbo	
18	10	44387	SCREW, (.376-16 X 6.75), MANIFC	2	(Used with 7 Degree Exhaust Elbo	
-	27	65184A88	ENGINE GASKET SET	1		
-		93320A 3	EXHAUST ELBOW RISER KIT	1	(3 Inch Riser Kit)(Each kit contains	
-		93322A 3	RISER KIT	1	(6 Inch Riser Kit)(Each kit contains	